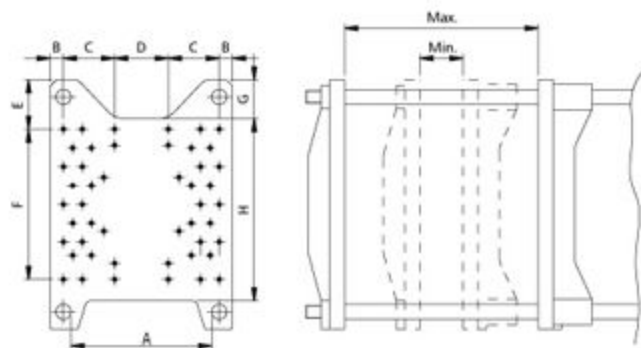


## PBI-705 / 905 / 1005



- ❖ 螺旋式先進先出儲料式模頭，換色快速。  
四導桿式模板，鎖模平均。可生產10至100公升中大型化學桶、汽油桶等。
- ❖ 10" TFT 彩色LCD觸控螢幕人機介面電控系統，功能強、操作簡易、富人性化。
- ❖ Screw type with first-in and first-out accumulation die head provides fast color change. 4 tie-bars for mold platens ensure uniform mold clamping. This series is suitable for producing 10 ~ 100 liter medium and large sized containers such as chemical and gasoline tanks, etc.
- ❖ 10" TFT colorful LCD touch screen with human-machine interface (HMI) control system. It provides powerful functions, convenient operation, and user-friendly operations.





模板尺寸圖

MOLD PLATEN DIMENSIONS

UNIT:mm

NO.	Max.	Min.	A	B	C	D	E	F	G	H
PBI-705	900	200	655	62.5	237.5	250	230	700	180	850
PBI-905	1,200	400	830	70	170	515	220	840	140	1,000
PBI-1005	1,320	420	800	77.5	170	540	195	1120	150	1,250

Model No.	型號	Unit	PBI-705	PBI-905	PBI-1005
Max. product capacity	最大產品容量	Liter	10~25	15~40	100
Screw diameter	螺桿直徑	mm	75	90	100
Screw L / D ratio	螺桿比例	L/D	24/1	24/1	26/1
Inverter motor	普通馬達	HP	40	60	75
Screw rotating speed	螺桿轉速	r.p.m.	15-65	15-65	15-65
Extruding capacity	押出量	kg/hr	90	140	180
Outer diameter of die mouth	模嘴外徑	mm	200	300	350
Accumulator	儲料量	kg	2.5	5	8
Clamping force	鎖模壓力	ton	28	44	56
Oil hydraulic drive motor	泵浦驅動馬達	HP	40	50	50
Air pressure	空氣壓力	kg/cm <sup>2</sup>	8~10	8~10	8~10
Air consumption	空氣消耗量	L/min	1500	1800	2000
Total power consumption	總電力	kw/h	85	102	142
Machine net weight	機械淨重	kg	10,000	13,000	22,000
Gross weight	裝箱毛重	kg	12,000	14,500	24,000
Machine dimensions	機械尺寸	m	3.5x1.8x4.5	3.7x1.9x5.5	4.2x2.1x6.4

以上規格如因設計變更恕不另行通知

All specifications and designs are subject to change without notice.