



Since 1977

凱美塑膠機械股份有限公司
KAI MEI PLASTIC MACHINERY CO., LTD.



PBS-1005S-VS

>> SINGLE STATION WITH SINGLE DIE HEAD BLOW MOLDING MACHINE
FULL AUTOMATICALLY

>> 單模架單模頭中空成型機 (伺服比例控制閥)



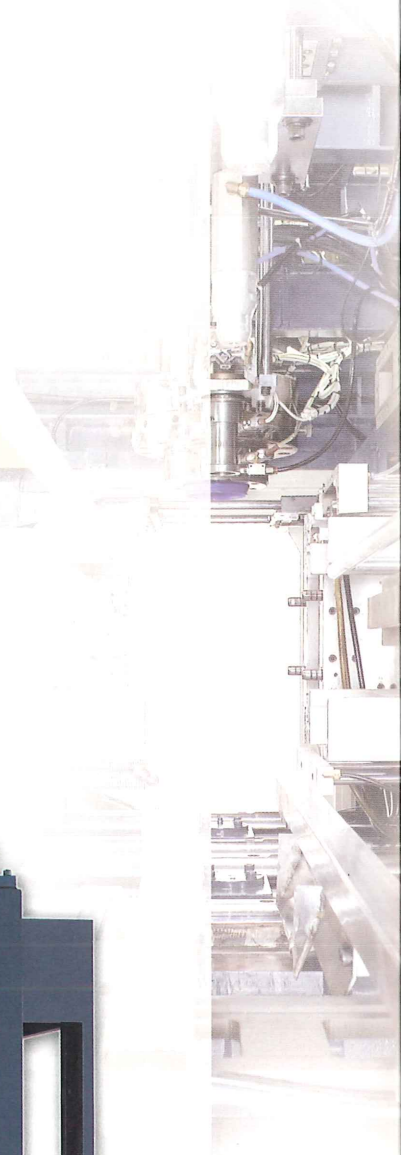
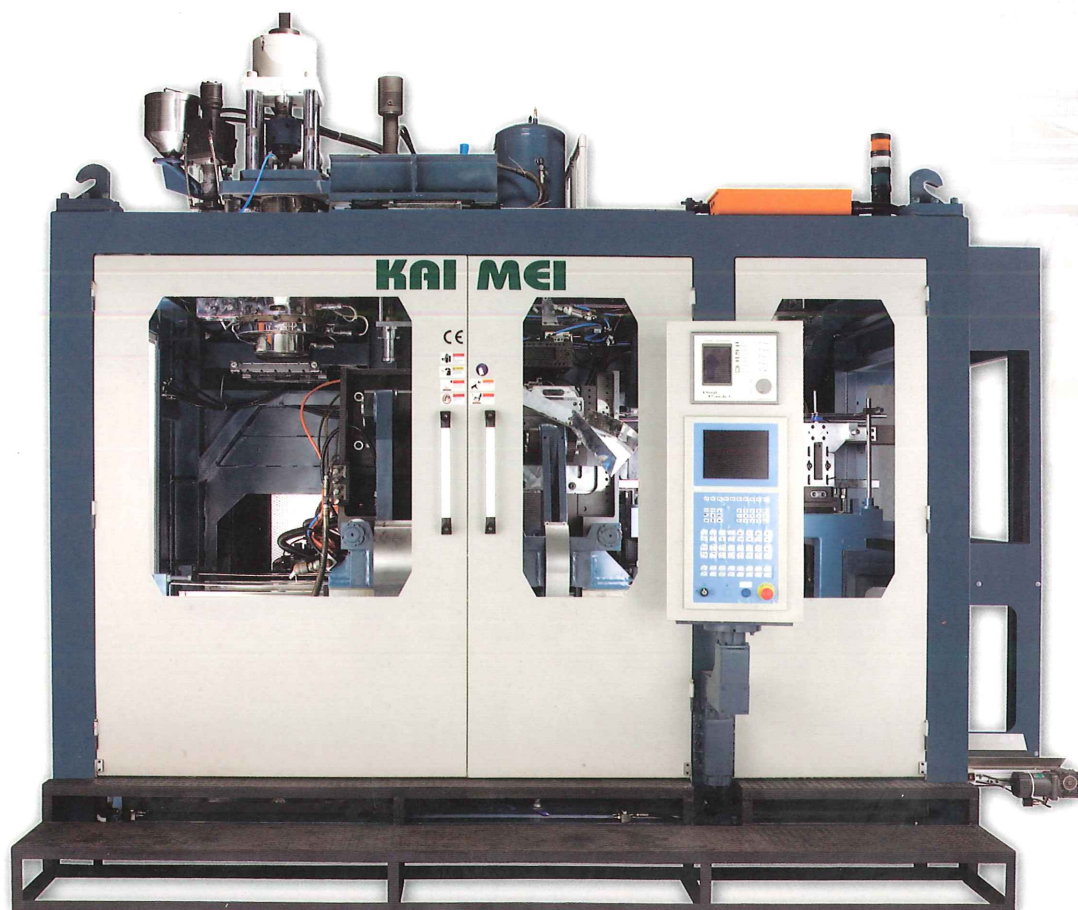
PBS-1005S-VS

≧ SINGLE STATION WITH SINGLE DIE HEAD BLOW MOLDING MACHINE FULL AUTOMATICALLY

Powerful crank-type mold clamping system combined with Germany linear motion guides ways provides high speed and maximum stability for clamping motions. The continuous type die head works in conjunction with auto de-flashing device and take-out robot, providing fully automatic, high efficiency production of 10-to-30 liter large containers. This greatly upgrades production speed while reducing labor cost.

≧ 單模架單模頭中空成型機 (伺服比例控制閥)

高強度曲肘式鎖模機構結合德國滾珠線性滑軌，速度快、穩定性高，採連續式模頭，搭配打溢料設備及機械手，可全自動高效率生產10-30公升之大型容器，有效提昇生產速度及降低人力成本。



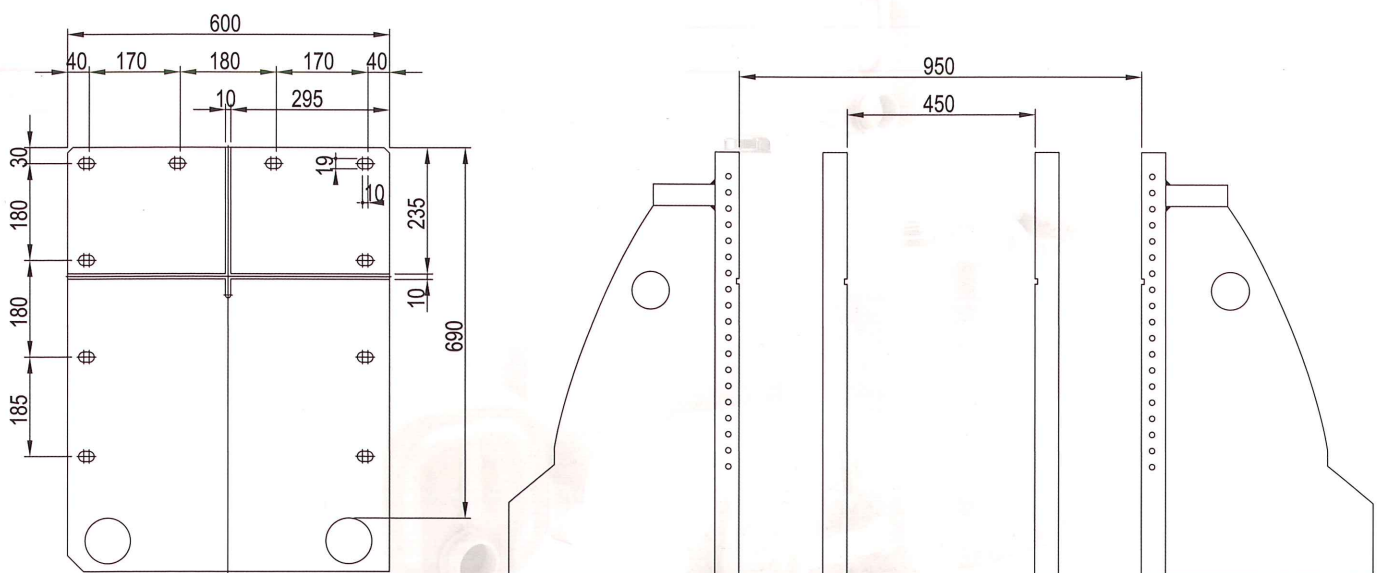
SPECIFICATIONS

MODEL NO 型號	UNI 單位	PBS-1005S-VS	
Product max. capacity 最大產品容量	C.C.	10,000-30,000	
Min./Max. dia. Of product 產品直徑	mm	150-300	
Screw Diameter 螺桿直徑	mm	95	30
Screw L/D Ratio 螺桿比例		26/1	17/1
Inverter Motor/Servo Motor 主螺桿變頻馬達/伺服馬達	HP	75	5
Capacitor for barrel 料管電容量	KW	19.7	1.65
Screw Speed 螺桿轉速	r.p.m	20-60	
Extruding capacity 押出量	Kg/hr	150	
Capacitor for die head 模頭電容量	KW	15.15	
Clamping Force 鎖模力	Ton	28	
Hydraulic Drive Motor 驅動馬達	HP	40	
System Air Pressure 系統使用空氣壓力	Kg/cm	6-8	
Air Consumption 空氣消耗量	L/min	1,500	
Total Electric Power 總電量	KW	140	
Average Energy Consumption 平均消耗量	KW	112	
Machine N.W. 機械淨重	Kg	19650	
Machine G.W. 裝箱淨重	Kg	20200	

PBS - 1005S-VS - 1 - E series

模板尺寸圖

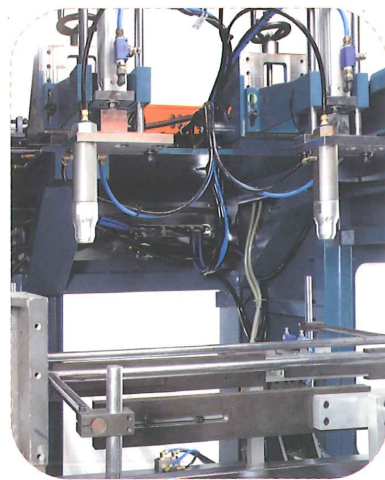
MOLD PLATE DIMENSIONS



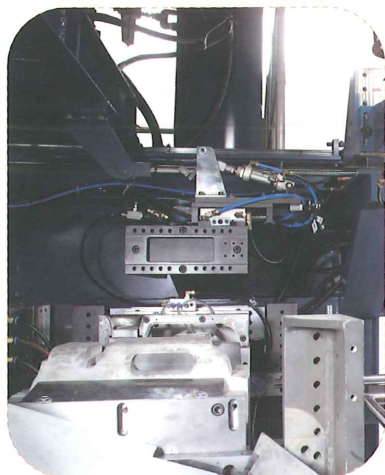


成品圖
Sample

後冷卻系統
POST COOLING DEVICE



打溢料設備
AUTO DE-FLASHING DEVICE



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