

# PBSS-605 / 705 (S / D / T / Q)



- ❖ 三、四支導桿平移式模架結合滾珠線性滑軌設計，性能卓越、效率高，適合高產量需求的小型容器生產。配合打溢料設備及機械手，可全自動高效率生產。
- ❖ 10" TFT彩色LCD觸控螢幕人機介面電控系統，功能強、操作簡易、富人性化。
- ❖ Three and four tie-bar horizontal traveling mold carriage combined with linear motion guides for outstanding performance and high efficiency. This series is designed to meet high production and small size container requirements. Available to equip with auto de-flashing device and take out robot to achieve fully automatic and highly efficient production.
- ❖ 10" TFT colorful LCD touch screen with human-machine interface control system. It provides powerful functions, convenient operation and user-friendly operation.



Model No.

Product capacity

Product diameter

Screw diameter

Screw L / D ratio

Inverter motor

Screw rotation speed

Extruding capacity

Max. Die mouth diameter

Mould center distance

Clamping force

Hydraulic drive motor

Dry cycle

Air pressure

Air consumption

Total power consumption

Machine net weight

Gross weight

Machine dimensions



### 模板尺寸圖

#### MOLD PLATEN DIMENSIONS

UNIT:mm

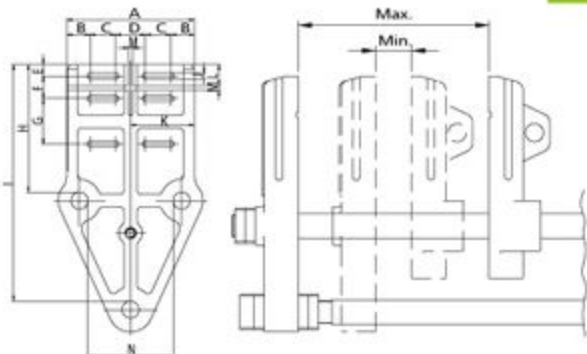
NO.	PBSS-605	PBSS-705	NO.	PBSS-605	PBSS-705
Max.	320	420	G	107	-
Min.	60	80	H	300	332.5
A	260	370	I	556	642.5
B	55	60.5	J	14	18
C	60	80	K	150	185
D	70	89	L	50	94.5
E	27	55	M	10	10
F	53	90	N	200	205

配合模內貼標機之使用開模尺寸另訂

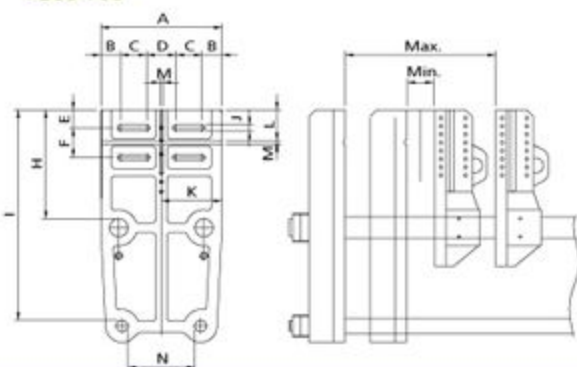
For use with in-mold labeling machine.

Open-close clamping mold is specified upon request.

PBSS-605



PBSS-705



型號	Unit	PBSS-605S	PBSS-605D	PBSS-605T	PBSS-605Q	PBSS-705S	PBSS-705D	PBSS-705T	PBSS-705Q
產品容量	C.C.	80-1,000	50-500	30-200	10-100	450-2,500	200-1,000	50-500	30-200
產品直徑	mm	30-100	20-80	15-65	8-30	45-150	30-100	20-80	15-65
螺桿直徑	mm	65	65	65	65	75	75	75	75
螺桿比例		24/1	24/1	24/1	24/1	24/1	24/1	24/1	24/1
變頻馬達	HP	20	20	20	20	40	40	40	40
螺桿轉速	r.p.m.	15-65	15-65	15-65	15-65	15-65	15-65	15-65	15-65
押出量	kg/hr	55	55	55	55	75	75	75	75
最大模嘴外徑	mm	55	40	35	25	80	50	40	35
模中心距	mm	~	100	85	75	~	120	100	85
鎖模壓力	ton	4.5	4.5	4.5	4.5	5.3	5.3	5.3	5.3
油壓驅動馬達	HP	15	15	15	15	20	20	20	20
空循環	sec.	3X2	3X2	3.2X2	3.2X2	3.3X2	3.3X2	3.6X2	3.6X2
空氣壓力	bar	6-8	6-8	6-8	6-8	6-8	6-8	6-8	6-8
空氣消耗量	L/min	1,000	1,000	1,200	1,200	1,300	1,300	1,300	1,300
總電力	kw/h	37.6	38.1	42.3	42.6	58.5	62.0	63.0	69.0
機械淨重	kg	5,000	5,000	6,000	6,000	6,000	6,000	7,500	7,500
裝箱毛重	kg	6,800	6,800	7,800	7,800	8,000	8,000	9,000	9,000
機械尺寸	m	4x3.3x2.6	4x3.3x2.6	4.1x3.5x2.6	4.1x3.5x2.6	4X3.3X2.4	4X3.3X2.4	4.1X3.7X2.4	4.1X3.7X2.4

以上規格如因設計變更恕不另行通知

All specifications and designs are subject to change without notice.